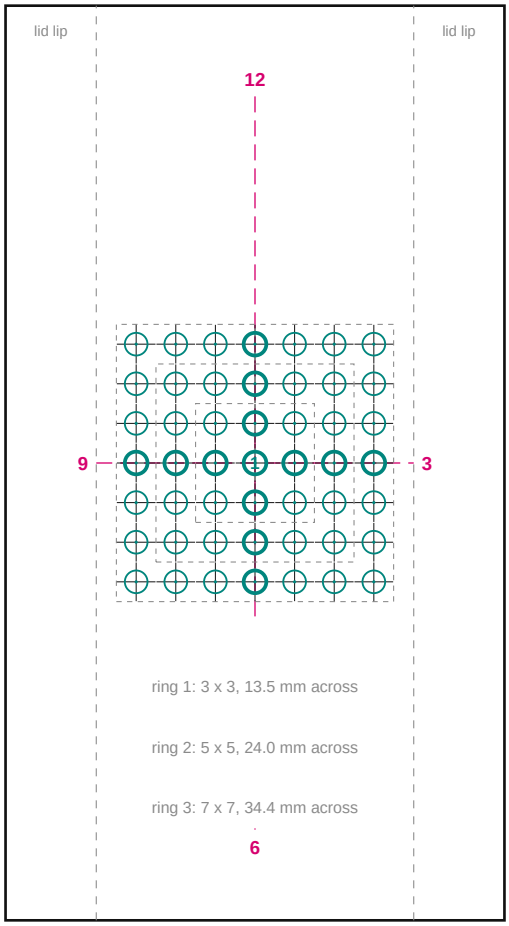
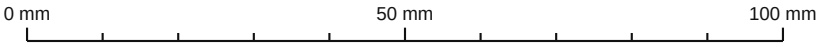
SPEAKER GRILLE - 125B FACE - SIMPLE GRID

3.0 mm holes on a 5.24 mm pitch . center first, then the axis holes, then the ring . stop at any ring





SCALE CHECK - this bar must measure EXACTLY 100 mm.
Print at 100% / "Actual size", never "Fit to page."

Center-punch the 1, then the 12 / 3 / 6 / 9 of each ring you want, then the rest of the ring. Pilot at 2 mm, open to 3 mm.
The cross alone is a grille; so is any number of whole rings. Drop what you do not need.

messopedals.com/diy . the face should measure 66 x 121 mm . only 42 mm of it is drillable once the lid lip is clear